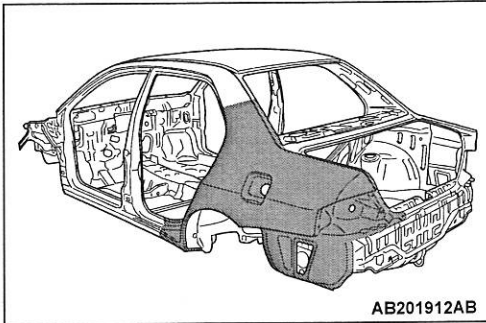


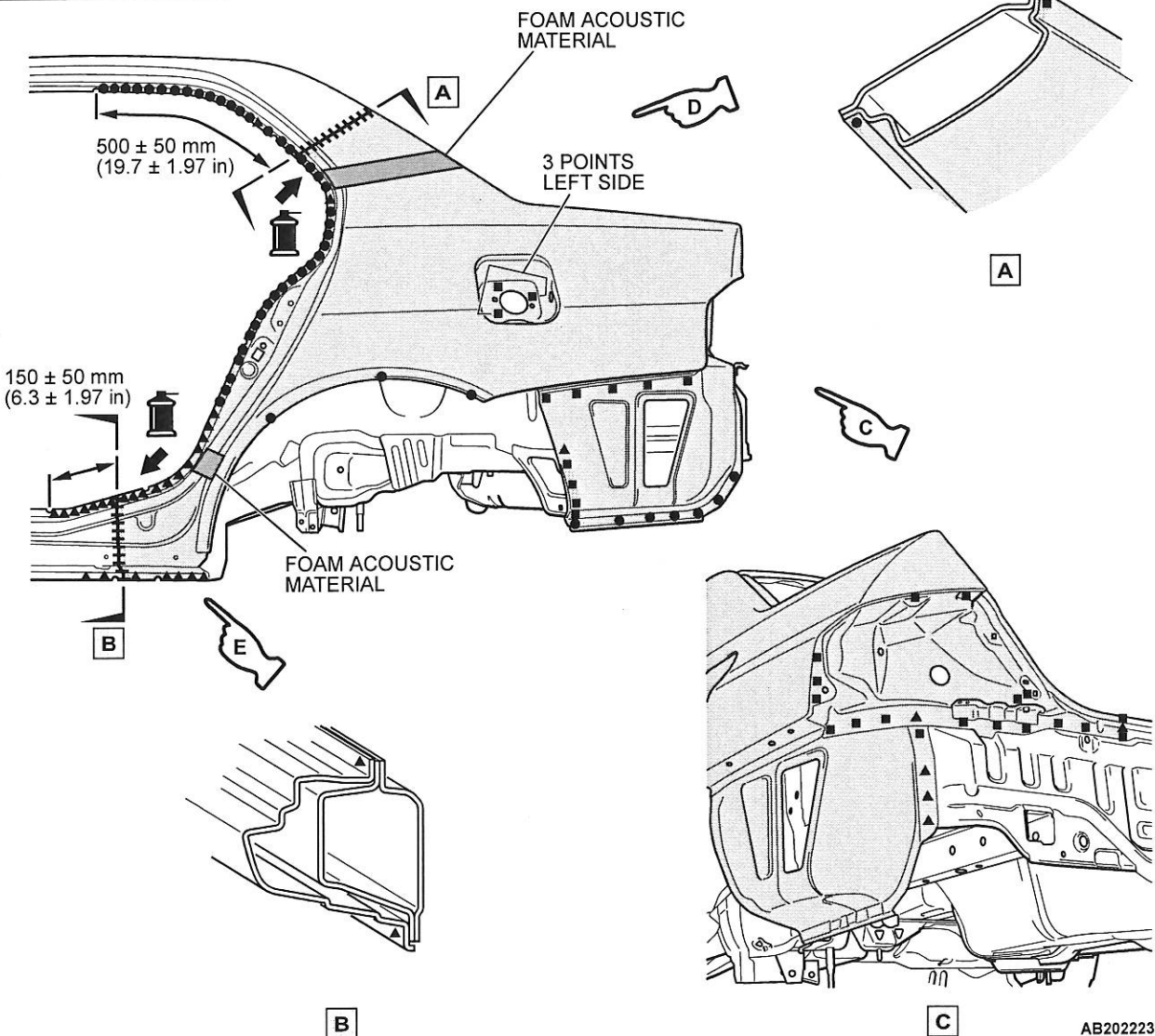
QUARTER OUTER

M4030008000097



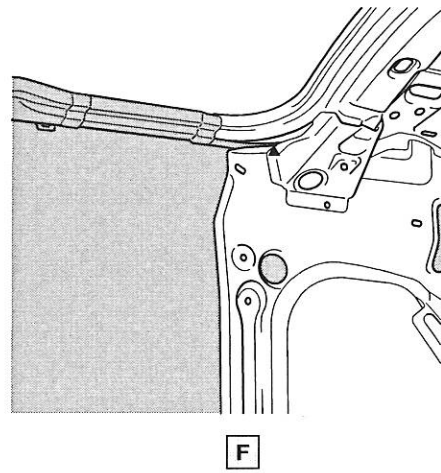
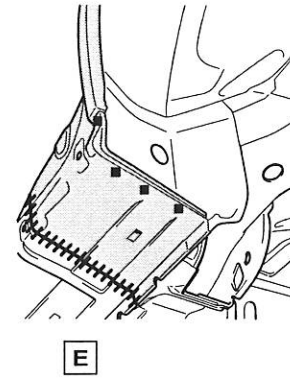
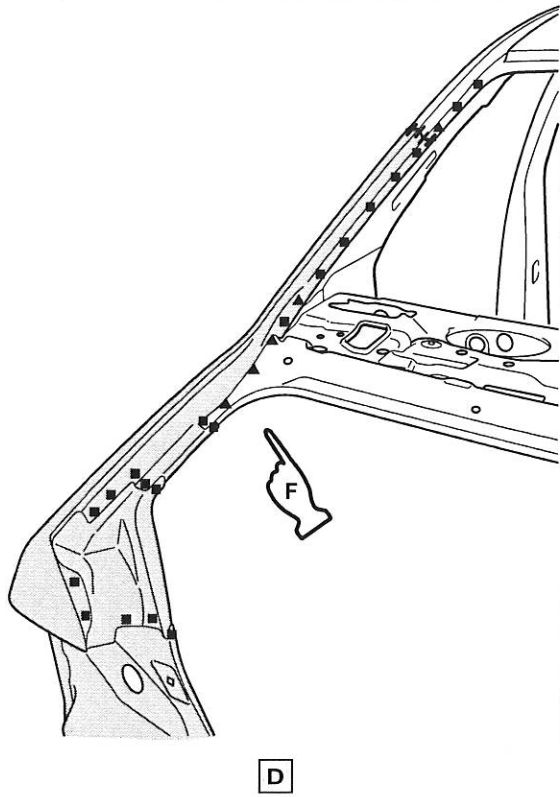
SYMBOL	OPERATION DESCRIPTION
● ● ● ●	Spot welding
■ ■ ▲ ▲	MIG plug welding (■: indicates two panels to be welded ▲: indicates three panels to be welded)
++++	MIG spot welding
	MIG arc welding (continuous)
○○○○○	Braze welding
	Anti-corrosion agent application locations (Use access holes to apply liberally to butt-welded joints.)

REPAIR WELDS

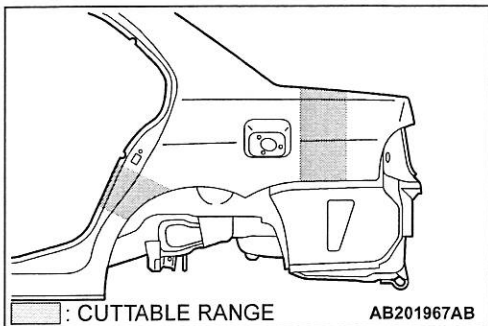


CAUTION

When repairing the area using foam materials do not use firing tools since the foaming materials may burn.



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CAUTION

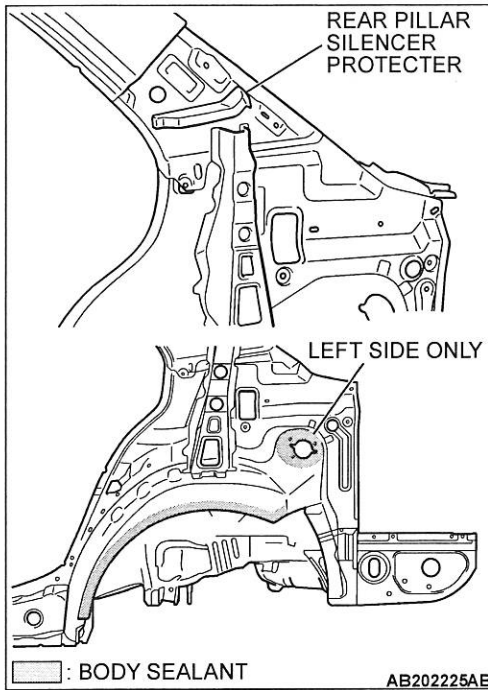
Avoid the fuel filler bracket (left side).

NOTE: Parts replacement is advised. Depending on the damaged range.

NOTE ON REPAIR WORK

INSTALLATION

1. Attach the rear pillar silencer protector, and fill the gaps with butyl tape. When attaching the quarter outer, apply sealant to the areas indicated in the illustration.



2. Assemble the quarter outer panel, bolt and tape the hole and flange with aluminum tape, then fill the hole with foam materials as shown in the figure of the instructions.
FOAM: 3M™ ULTRAPRO Panel foam-Yellow

