

# MITSUBISHI EVO-X HARNESS BAR

## Install Guide



Kit includes:

- 1) **HARNESS BAR W/ BELT GUIDES**
- 2) **BRACE TUBES**
- 2) **CLEVIS BRACKETS**
- 2) **EVO-X LOWER MOUNT BRACKET**
- 2) **7/16 RH HEIM W/ LOCKNUT**
- 2) **3/8 LH HEIM W/ LOCKNUT**
- 2) **3/8x16x1" BOLTS**
- 4) **3/8 WASHERS**
- 4) **3/8 NYLOCK NUTS**
- 4) **3/8x24x1" BOLTS**

### **!WARNING!**

INSTALLATION OF THIS BAR REQUIRES EITHER REMOVAL OF INTERIOR PLASTICS OR CUTTING OF THESE PIECES. SPARCO RECOMMENDS INSTALLATION BE PERFORMED ONLY BY SKILLED TECHNICIANS AND IS NOT RESPONSIBLE FOR DAMAGE TO INTERIOR PIECES DUE TO IMPROPER INSTALLATION

Step 1)

- Remove upper B-pillar cover. This piece can be cut later to be re-installed, but we recommend installing with it removed first to make sure everything is fit correctly first. This also requires disconnecting the upper mount of the seat-belt.



Step 2)

- Install B-pillar clevis bracket to lower mounting hole of seatbelt bracket. This piece is installed using the factory bolt. Once both sides are installed (do not torque down until everything is in place), you can attach the harness bar using the coarse thread 3/8" allen bolts (as shown in picture above).

Step 3)

- Install Rodends into downtubes – 3/8” Left Hand + 7/16” Right Hand Rodends in EACH downtube. (BARS SHOULD COME SHIPPED WITH ROD-ENDS INSTALLED)
- Install Lower Mount Bracket (L-shaped piece) to the inside of each seat (transmission tunnel side). This bracket bolts under the rear leg for the seat using the factory bolt.



Step 4)

- Install downtubes – 3/8” end bolts to lower bracket using 3/8” fine thread bolt, washer, and nylock nut. Repeat with the same hardware for the top end to the bar.
- Once everything is bolted together and positioned correctly you can tighten everything down firmly and re-install the seat-belt. You can at this point also mark and cut a slit in the B-pillar cover and re-install this to cover everything.

Step 5)

- Install Harnesses following proper install procedure as listed in harness instructions.
- Enjoy your new set-up.

